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# Symbols

The following symbols indicate safety precautions and supplemental information.

- **WARNING**: This symbol indicates the presence of a hazard that could result in death, serious personal injury or electrical shock.

- **CAUTION**: This symbol indicates the presence of a hazard that could result in property damage.

- **Note**: Notes provide supplemental information about a subject.

- **Tip**: Tips provide helpful suggestions and shortcuts that may not otherwise be apparent.
Getting Started

About the DataMan Setup Tool

Using the DataMan Setup Tool, you can review images of the barcodes being read live, or setup the reader to transfer no read images via FTP for later review.

This powerful software simplifies initial reader setup and changing parameters of the readers you use. The DataMan Setup Tool is a common platform across all models. It simplifies deployment by putting the most common controls in a single page, allowing you to see how different options affect the reader in real time.

Overview

To be able to connect to your reader or base station on your computer, you must perform the following steps:

1. **Install** the DataMan Setup Tool on your computer.
2. Select the appropriate connection type and connect the appropriate cabling.
3. Power on your device(s).

The user interface is built up of the following main components:

**Backstage:** Upon starting the DataMan Setup Tool, the so-called backstage opens. It provides a means to start certain operations like starting to work on the devices (connecting to them, monitoring them, monitoring the data of the selected device or devices), or process monitoring, or listing currently available user-defined custom groups for editing.

This page is also accessible via the **Home** button.

**Example:**

![DataMan Setup Tool Interface](image-url)
You can navigate between the different backstage pages by selecting the horizontal tab headers on the left:

**Document**: A new document opens when the desired operation on the backstage is selected (e.g. you selected a device to connect to and clicked Connect). The backstage control is automatically hidden, the newly opened document appears and gets the focus. If more than one documents are open (e.g. there are more device connections), each document gets its own tab. Switch between the different documents by clicking on their respective tab.

*Example:*

The currently active document's title is shown in **bold** if it has the focus. You can switch between different documents by clicking on the related tab. Documents can be closed by clicking the ✗ in the upper left corner of the tab.
**Ribbon bar:** The upper part of the window provides place for the context sensitive ribbon bar, the items (buttons, checkboxes, etc.) differ for each document type. The ribbon bar shows controls for the currently active document.

*Example:*

![Ribbon Bar Example](image)

The ribbon bar is context-sensitive, which means that its items (buttons, checkboxes, etc.) is different for each document type and they show controls for the currently active (selected) document.

The following sections provide more details about the installation of the software and the components of the GUI.
Installation and Layout

In this section, you will learn how to install the DataMan Setup Tool, how it looks like and how the layout can be customized.

Installing the DataMan Setup Tool and Connecting the Reader

Perform the following steps to install the DataMan software on the PC you will use to configure the settings for each DataMan reader:

1. Check the DataMan Release Notes for a full list of system requirements.
2. Download the DataMan Setup Tool from [http://www.cognex.com/support/dataman](http://www.cognex.com/support/dataman) and follow the on-screen steps.
   - If the installation utility does not start automatically, double-click on the setup.exe file in the installation folder.
3. Connect your DataMan reader to your PC.
4. Choose Start->Cognex->DataMan Software vX.X.X->Setup Tool to launch Setup Tool (where vX.X.X stands for the relevant revision of the software).
5. In the Connect menu, click Refresh to have Setup Tool auto-detect the DataMan readers connected to communication ports on your PC.
   - Any DataMan reader available over your network will appear in the Network folder of the Connect menu.
6. Select a COM port listing or Network device listing corresponding to your DataMan reader and click Connect.

For the most up-to-date information, consult the English-language documentation. The translated documents supplied with this release may not include recent updates.

Tabs

The tabs of the DataMan Setup Tool are context sensitive. Upon first opening the DataMan Setup Tool, you will see two tabs: Home and View.
After selecting a device and connecting to it, more tabs will be available.

And the tabs also change based on the document you are currently using. For example, when using the Process Monitor, you will have these tabs:

The tabs and their functions will be described later in this document with their respective views.
Layout
The DataMan Setup Tool makes it possible for users to organize the layout to fit the computer screen or to make the desired components larger and make the less used ones smaller.

Layout Customization
As discussed in the previous section, the layout of the DataMan Setup Tool is customizable. The components of the application are:

- organizable to tabs
- pinnable to remain visible
- unpinnable to auto hide on mouse leave
- dockable to different areas of the main window
- undockable from the application to a separate window
You can drag and drop the grabbed documents wherever you wish, but the ribbon bar under View also offers buttons for tiling the windows horizontally or vertically:
Using the DataMan Setup Tool

This section describes how to connect to a device through the DataMan Setup Tool, and it contains information on the most essential functions that you can use when setting up your reader and reading codes.

Connect

The Connect page provides the ability to connect to a single device or several devices at the same time. The devices are shown in a tree structure. The tree structure shows additional information for each device in separate columns.

The additional pieces of information shown are the following:

1. Device name and icon
2. Device type
3. Device address (IP address or port)
4. Firmware version
5. Status (e.g. Discovered, Misconfigured, Conflicting, In use)
6. The reader is open in the linked document
7. Interface (e.g. Serial, Network, HID)
8. The NIC (MAC address) via which the device was discovered

Click **Refresh** to refresh the list of available devices and their settings.

The tree and grid-like device list control provides the following options:

- **Sorting**: Each column in the grid can be sorted, both in an ascending and a descending alphabetical order, by clicking on the column header. The sorting direction is shown by a triangle. For example: **Type** or **Interface Type**. The triangle is shown only in the sorted column. By default, the **Type** column is sorted in an ascending order.

- **Grouping**: You can use different groupings when showing the discovered devices. You can choose from built-in groupings, but you can also define your custom groupings. The built-in groupings are the following:

  - None
  - Interface Type
  - Device Type
  - Discovery State
  - Firmware Version
  - Master/Slave Groups

  They are based on the same data as the data in the related column of the grid. Only one grouping can be selected at a time using the designated combo box. The default grouping is **None**.

  For more details on reader groupings, see the **Device Grouping** section.

- **Filtering**: The **Filter...** text field filters the list of discovered devices based on the characters typed in. The list of devices gets updated based on filtering on each key stroke. The filtering text can be cleared by deleting the filter text or clicking on the clear (\[\] ) button. The filter text is matched to each column in the device list grid and only those rows remain visible that have a column which contains the text provided in the filter text.

- **Expanding/collapsing the device tree**: The displayed tree of devices can be collapsed and expanded fully, as well as on a node-by-node basis. Full collapse or expand can be done with the designated buttons (expand: \[\], collapse: \[\]), whereas node-by-node collapse or expand can be done by clicking on the desired node’s collapse/expand triangle (\[\] ).

- **Viewing hidden devices**: You can view the hidden devices when the **View Hidden** (2) checkbox is selected.

After selecting one or more devices (click/Ctrl-click/Shift-click), a connection can be initiated by clicking the **Connect** button or double-clicking on a device. Connection gets initiated to the selected device(s) and separate documents are opened.

Upon connecting to a device, a **device document** is opened, it gets its own tab. For such a device, the **Status** column will show "In Use" on the device list pages. The connection gets closed when its document tab is closed. If the device reboots (e.g. because of a firmware update), the document tab remains open, the progress bar and messages inform you about the current state of the device. If a connection is lost, the document tab does not get automatically closed, an overlay
message informs you about this event. If the reader goes offline, the overlay with the message stays there until the device comes back online or until you close the document tab.

**Quick Setup**

Upon connecting to a device, you are redirected to the **Settings** tab and the **Quick Setup** page opens.

In this page, you can perform the process of configuration, tuning and testing of the connected device(s).

In order to quickly set up your device, it is recommended to go through the following major steps:

- Live
- Tune
- Test

These functions are represented by the three large buttons on the left. With each button, there is a drop-down window offering additional options that opens when clicking on the right-most side of the button.
**Example:**

![Live mode configuration](image)

**Live**
Click the **Live** button to enter **Live mode**. Live mode not only monitors what the device sees, but it decodes as well. In the drop-down window of the Live button (see above), you can find further options to configure Live mode and reader settings.

The following controls provide a subset of frequently used reader settings, which are duplicates of controls from other DataMan Setup Tool panes:

- **Tick Decoding** if you want the device to decode the taken images.
- **When checked, Focus Feedback** displays a color-coded meter on the right side of the image view. The meter indicates the focus of the lens (lower is less focused).
- **Select the Automatic Exposure** option to have the reader automatically determine the best exposure settings.
- **Choose between Automatic Exposure or Manual Exposure** as desired for your application. Camera gain can be controlled by a separate slider.
Configure the reader with any of the following Trigger Types:

- **Single** triggering acquires a single image and attempts to decode any symbol it might contain. This trigger mode supports a read timeout.
- **Presentation** triggering continuously scans for a symbol and decodes it each time one is detected.
- **Manual** triggering acquires images as long as the trigger signal remains active, and stops when a symbol is found and decoded or the trigger signal ends.
- **Burst** triggering acquires a set number of images and decodes the first symbol it detects within the group. You can configure the number of images within each burst as well as the interval between each image acquisition. This trigger mode supports a read timeout.
- **Self** triggering is similar to presentation triggering in that the reader continuously scans for a symbol and decodes it each time one is detected.
- **Continuous** triggering acquires images as long as the trigger signal remains active, where the reader acquires images at a specific interval and attempts to scan any symbols each successive image contains.

- **Timeout** is the time the device waits while decoding until it considers a read a bad read.

You can select what symbology to read by ticking the checkbox in front of a code type. The link below navigates to the **Symbology Settings** pane where more advanced options and more code types are available.

In the image view, you can change the region of interest (ROI) of the reader by sliding/dragging the blue ROI box. This is the area the reader will attempt to perform reads on.

**Tune**

Click the **Tune** button to automatically find the best settings for your reading. The advanced window reveals the Optimize Focus, Optimize Brightness and Train/Untrain Code features:

- Click **Optimize Brightness** to set the recommended brightness for your device automatically (only available if **Manual Exposure** is set), or, for advanced settings, click the link next to the button to navigate to the appropriate pane under **Light and Imager Settings**. Alternatively, click the brightness icon under the image, or use the slider for manual brightness setup.

- Click **Optimize Focus** to set the recommended focus for your device automatically, or, for advanced settings, click the link next to the button to navigate to the appropriate pane under **Light and Imager Settings**. Alternatively, click the focus icon under the image, or use the slider for manual focus setup.

**Note:** It only appears when using a liquid lens.
- Click **Train/Untrain Code** to train or (in case a code is already trained) untrain codes, or click the link next to the button to navigate to advanced code training settings.

At the bottom of the advanced window, there are further tuning options.

The **Tuning Results** pane on the right shows a detailed tuning graph.

You can select a result other than the recommended one by clicking on it and then clicking **Apply selected** in the bottom row:

- If you set **Tune Light Banks**, the device tunes the light banks. If you know which light settings you want to use, disable it, so the tuning doesn’t overrule your preset.

- Selecting **Exhaustive Tuning** will force tuning the light banks. When Exhaustive Tuning is disabled, and the reader succeeds to read the code with the primary light setting (1st one in the sequence), it will stop to try other light bank combinations. If Exhaustive Tuning is on, the reader will continue to try all combinations to look for the best one, no matter whether or not the first one succeeded.

- If **Enable Filter Tuning** is selected, the DataMan Setup Tool applies filters to the read image. The filter using which the code is successfully read is then shown in the Tuning Results pane under **Image Filter**.

- If you want the focus to be automatically optimized during tuning, check the **Optimize Focus During Tuning** option.

- Check **Train Code After Tuning** if you want to make sure that the read codes are trained to your device after tuning. The code found will be shown at the bottom of the DataMan Setup Tool window.

**Note:** When this function is used, the DataMan Setup Tool will only recognize the found code type, so do not use any other code type to be read.
Test
Click the Test button to test your device with a configuration, without any disruption to production.

If you selected a trigger type that is external (that is, not Presentation or Self trigger mode) under the Live button, you can trigger the reader automatically using Test mode to validate and test your application. You can set up an appropriate duty cycle for the reader using the Trigger On and Trigger Off times. For your convenience, you can see the calculated trigger frequency.

You can either reduce Trigger On or Trigger Off times to reduce the cycle time, and thus increase trigger frequency.

Note: Depending on the read setup, code to read, and connection interface, there might be speed limitations, and at higher speeds, it can help to disable image transfer. For more information, see the QandA pane in the DataMan Setup Tool.

Read Performance
With the graphs in the Read Performance pane on the right, you can monitor decode times and read rates in real time. Click the Clear button to reset the graph.
Process Monitor

You can use the **Process Monitor** to check the operation of one or more devices at the same time with only a minimal interruption in their work. This page can be accessed via **Connect**.

Selecting one or more devices from the list and clicking the **Process Monitor** button opens a single **Process Monitor** document where the monitored data of the selected device or devices is shown.
If more than one devices were selected, all will be shown in the Process Monitor, but you can add a new device to the Process Monitor by clicking on Add to Process Monitor on the Connect page, which is available if you click the downward arrow in the Process Monitor button:

Read more about this option in Multi-reader Process Monitor.

Multi-reader Support

The DataMan Setup Tool allows connections to a number of readers simultaneously. You can select one or more devices to connect to on the Connect backstage page.

Multi-reader Process Monitor

The DataMan Setup Tool can show performance statistics of multiple DataMan readers in a single Process Monitor view. The Process Monitor backstage page displays readers that support such monitoring. Select one or more devices and click the button to open a new Process Monitor document tab that displays real time statistics of the selected readers.

More than one DataMan readers can be monitored on a single Process Monitor tab. A statistics panel opens for all monitored readers and displays read and no-read count, percentage and other statistical data for the respective readers. The panels are arranged in a tiled style.

Example:
You can turn displaying read results and statistical data on and off by clicking on the respective buttons on the ribbon bar: Show Read Results and Show Read Statistics.

Clear the read statistics in the selected panels any time during run time by clicking the Clear Statistics button on the ribbon bar. The buttons in the Cell Selection ribbon group make it easy to select multiple readers before doing mass actions:

More than one Process Monitor document tabs can be created, which show statistical data for different devices or device groups.

**Note:** One device can be opened in only one Process Monitor document at a time. Devices that are already opened in a Process Monitor document or opened for configuration are dimmed on the Process Monitor backstage page and are shown as In Use.

Process Monitor views can be closed by clicking on the button on the left of the tab title. Titles of the tabs are auto-generated but the tabs can be renamed.

Readers can be added to already open Process Monitor views. The Process Monitor button becomes a drop-down button if at least one Process Monitor view is started and the existing Process Monitor views are listed in the drop-down menu. You can add a reader to the existing view by clicking the Add to option.

If more than one Process Monitor is open, you will see the list of available Process Monitors to which you can add the newly selected device.

Readers can be removed from Process Monitor views by clicking the ‘X’ button on the top-right corner, which appears when hovering the mouse over the individual statistics panels.
Reader Statistics

You can use the Reader Statistics page to check the operation of one or more devices at the same time. However, as opposed to the Process Monitor, using the Reader Statistics results a greater load on the devices, since it can also display the latest read images and this means a greater interruption in the functioning of the readers. Similarly to the Process Monitor, the Reader Statistics can be accessed via Connect.

Selecting one or more devices from the list and clicking the Reader Statistics button opens a single Reader Statistics document where the monitored data of the selected device or devices is shown. Here, you can also view the latest images read by the selected devices.
Navigation

Navigation among the different functions and documents is done via the ribbon bar. Click on a main item to open its sub-options.

Example:

Use the back and forward buttons (Back Forward) to navigate to previously visited pages.

The **Synchronized Navigation** option under the **View** menu can be used so that the same navigation steps occur in all open device documents. This means that when this option is selected, the same navigation steps will be reflected in each of the open device documents.
Scripting

**Note:** Platforms: DataMan 50, DataMan 60, DataMan 150, DataMan 260, DataMan 300, DataMan 360, DataMan 500, DataMan 503, DataMan 8020, DataMan 8050, DataMan 8600

In addition to standard formatting possibilities, you have the option to write a script inside the DataMan Setup Tool. You can enable script-based formatting under Data Formatting in the Settings pane:

When script-based formatting is enabled, you can define a JavaScript module to format data according to your needs in the Data Formatting document.

**Example:**

```javascript
// default script for data formatting
function okResult (decodeResults, readerProperties, output) {
  if (decodeResults[0].decoded)
    output.content = decodeResults[0].content;
} // default script for data formatting
```
To reach this document, click on the **Settings** pane.

If your DataMan device, for instance, uploads its images to an FTP server, the images on the server get a certain file name. This file name can be customized with the help of the script that can be edited under the **FTP Storage** tab.

**Example:**

On the **Communication** tab, you can edit your custom communication protocols.

**Example:**
For more information on the custom communication protocols, see the *DataMan Communications and Programming Guide*.

The script for data formatting not only allows you to have different data formatting combinations, but you can also perform operations on the output channel, for example, to pull output 1 up. You can configure read results flexibly and configure reader events before the result returns.

For the details of how to write the script and for scripting examples, please see the *DataMan Communications and Programming Guide*. You can find scripting samples in the right-click context menu of the Scripting document.

You can open your own scripts through the DataMan Setup Tool’s Scripting -> Open Script... option.

**Test Mode**

*Note:* Platforms: DataMan 50, DataMan 60, DataMan 150, DataMan 260, DataMan 300, DataMan 360, DataMan 503

Test Mode lets you configure and test a reader that is connected to a production line without needing to slow down or stop your line. To enter Test Mode,

- Press the button (to which you previously assigned this function) on the device for 3 seconds
- Send a DataMan Control Command (DMCC)

- Click the Enable Test Mode button in the DataMan Setup Tool (Actions ->)

While in Test Mode, the reader by default ignores all external trigger sources and disables all input and output lines. Check Automatic Triggering Enabled, and the reader will simulate external triggers at the interval that you specify.
If Automatic Triggering is not enabled, click **Accept Trigger Batch** in the **Input / Output State** field, and the reader will accept and process a limited number of external triggers at production speed.

In both cases, you can view images and decodes using production settings, but at a slower rate and without sending output signals to your line.

For more information on Test Mode, see the *Fixed Mount Reference*.
Read Setups

Note: Platforms: DataMan 50, DataMan 60, DataMan 150, DataMan 260, DataMan 300, DataMan 360, DataMan 503, DataMan 8600

It is possible to configure a variety of acquisition parameters for your DataMan reader in a unified Read Setups document.

Connect to a reader and click the button on the Settings pane to open the Read Setups document.

Example:

Your reader can be configured for up to 16 different settings. In Single, Continuous, Self, and Burst trigger modes, you can enable multiple (or all) setups, and the DataMan reader goes through all of the configured imager combinations until there is a decoded image or there are no images left (that is, a no read image).
You can change the parameters for the setups in the Read Setup document’s appropriate table cell.

*Example:*

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Setup 1</th>
</tr>
</thead>
<tbody>
<tr>
<td>Name</td>
<td>Setup 1</td>
</tr>
<tr>
<td>Enabled</td>
<td>✓</td>
</tr>
</tbody>
</table>

**Light and Imager Settings**

<table>
<thead>
<tr>
<th>Trigger Settings</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Timeout [ms]</td>
<td>2000</td>
</tr>
</tbody>
</table>

**Imager Settings**

|自动 | 返回 | 启用 | 返回 |
| Target Brightness | 128 | 128 | 128 |
| Maximum Exposure (µs) | 2500 | 2500 | 2500 |
| Exposure (µs) | 1000 | 1000 | 1000 |
| Gain Factor | 2.10 | 2.10 | 2.10 |

**Image Mirroring**

| Rip Horizontal |✓ | 返回 |
| Rip Vertical |✓ | 返回 |

The read setup process starts with either a specific setup, or the *Last Successful Decode* (as you choose).

The currently selected setup also gets represented on other panes. For example, you can check which is the active Read Setup in the Settings pane:
Actions and System

After connecting to a device, the Actions and System tabs of the DataMan Setup Tool also become available.

On the Actions tab, you can set the input line and trigger the reader, enable live display, optimize brightness and focus, and tune the reader. You can also enable Test Mode here and show the device log or switch to the Process Monitor. You can also load and train images and codes on this tab.

![Actions and System Tabs](image)

The System tab enables you to save and open configuration settings related to the device your Setup Tool is connected to. For more information on these options, see the QandA document of the relevant device (or the Q & A pane in Setup Tool).

![System Tabs](image)

View

The View tab helps you to display different views related to the data you want to check. The following options are available:

- Opens the Image Viewer window.
- Opens the Image toolview where you can view the images read by the device.
- Opens the Result History toolview in which you can view and log read results.
- Displays the Code Quality toolview where you can do and view the necessary code quality settings.
- Opens the Q & A pane in which you can see questions and answers related to the options appearing on the open document.

![View Tabs](image)
Clicking on the downward arrow belonging to this option, you can select the layout in which you want to display the panes you selected.

Clicking on this option results the same navigation steps you made occur in all open device documents.

**Image Viewer**

The **Image Viewer** window can be docked in several places of the application, it can be pinned or set to auto-hide on mouse leave.

To open the Image viewer, select a reader in the **Connect** backstage page, connect to it, and go to the **View** tab. There, click on the button to open the **Image Viewer** window:

![Image Viewer](image)

In this window, you can view the image read by your reader. The image is zoomable, it can be copied to the clipboard or saved to a selected folder. You can also select to check the histogram of the read image and the brightness data of a selected point in the image. Use the buttons on the toolbar ribbon of this window to carry out these tasks.
You can view the read image also using the **Image ToolView**. To access this, click on the icon in the **View** tab. This window can also be docked in different places of the application.

**Example:**

![Image Viewer window](image)

The same zooming options are available here as in the Image Viewer window, but you can also log no-read and decoded images to the file system from this pane using the Logging options:

![Logging options](image)

Clicking the last option here opens the **Setup Tool Options** window, in which you can set the default folder where logs of no-read and decoded images are to be saved.

Because of multi-reader support, several device document tabs can be open at a time, which means that there can be multiple image sources at the same time. Therefore, the **Image Viewer** receives image data only from the currently active device document. If the current document cannot provide image data (e.g. it is a **Reader Group Editor**), the content of the **Image Viewer** window will be empty.
Results Viewer

Similarly to the Image Viewer, the Result History pane can be configured in different layouts.
To open the Result History pane, select a reader in the Connect backstage page, connect to it, and go to the View tab.

There, click on the button to open the Result History pane.

The result data comes from the currently active document if it can provide any. If not, then the Result History will be empty.

Note: Process Monitor and Reader Statistics provide all and not just the latest data, but in the case of the read images, only the latest ones are displayed.

You can customize the layout of this pane using the available options, that is, you can choose what data should be shown in the columns of the table.
Select what you want to log from the Logging drop-down list:

Clicking the last option here opens the Setup Tool Options window, in which you can set the default folder where reports and the logs of result codes are to be saved.
Backstage Pages

The opening backstage page of the DataMan Setup Tool is Connect, which was introduced earlier in this document. This section contains information about the other backstage pages: Reader Maintenance, Reader Groups and Image Playback.

Reader Maintenance

The Reader Maintenance page can be used to set the network settings of a misconfigured network device or change the HID mode of a serial device to CDC.

To be able to see the complete list of discovered devices, check the Show All Devices option. Then select the device the settings of which you want to change from the list and provide the necessary data in the right hand side boxes: Network Settings and Authenticate.

You can add a network device by clicking Add Network Device. The Add / Edit Network Device dialog opens, where you can provide the necessary information (IP address of the device to be added). Click OK to save the changes and then Refresh to see the device added to the list.
Device Grouping

Device grouping helps you manage a larger number of devices, as well as define the Master-Slave groups in an easy way. The DataMan Setup Tool offers built-in groups on the device list page, (see the section on the Connect backstage page), and you can also specify your own custom groups. Creating a new user-defined group or editing an existing group can be started from the Reader Groups backstage page.

Reader Groups

The available readers can be grouped on a custom basis and you can organize your readers in a custom tree. The list of already created custom groupings is shown on the left. When you select a custom group, it gets displayed on the right as a “preview”.

Example:

The following options are available on this page:

- Opening an existing group
- Creating a new group
- Deleting an existing group
- Exporting an existing group
- Importing saved groups to Setup Tool
Custom Grouping

Custom groupings are displayed in a tree structure. You can select different nodes and start different operations on them with the buttons on the ribbon bar that belong to this type of document. The group editor tree supports drag and drop functionality, too.

The group editor has two device tree controls: the one on the left is the tree of the currently edited group, whereas the one on the right is the list of discovered devices. Filtering, grouping and sorting is available on this device tree (see Connect for details). For group editing, the following options are available:

- **Creating a new group node**: If a new group is created, it automatically gets a root node. The name of the root node is also the name of the custom group. For each group, there can be only one root node. To create a new group node, select the desired target node (which *must not* be a device node) and click the **New Group** button ( ![New Group](icon_new_group.png)).

- **Adding a device to a group node**: Select one or more devices in the right-hand side device tree (Discovered Devices) and use the **Add Discovered Device(s)** button to add it to the currently selected group node on the left side (Edited Grouping). Alternatively, you can drag and drop a device from the right to the target grouping node on the left.

- **Removing a device or group node**: Select the target node(s) on the left and click on the **Remove Node** button on the ribbon bar.
- **Renaming a Group**: Click into the node’s name, press F2 on the keyboard or click the Rename Group button ( ). In the case of a root node, the whole grouping gets renamed. After the renaming is initiated by one of these methods, the group name becomes editable in the tree.

- **Moving a node**: You can move a node in the edited tree. A node can be moved either up or down in its current group, into the next group or out of the current one. After selecting the desired node to move, the option becomes available in the ribbon bar with the following arrows becoming green:
  - Down : Move the node down among its siblings.
  - Up : Move the node up among its siblings.
  - Out of Current Group : Move the node up one level (out of the current group).
  - Into Next group : Move the node down one level (into the next group).

Expand and collapse buttons ( ) are also available to expand or collapse the full tree, or you can expand or collapse specific nodes by clicking on the triangle left of the node.

### Managing Master-Slave Groups

In DataMan Setup Tool, master-slave configuration is part of the grouping editor, but the ribbon bar also has tools to configure the master-slave trigger group. The following master-slave group management options are offered by Setup Tool:

- **Making a group to be a master-slave trigger (MST) group**: By selecting a valid group node (the name of the group is fit to be an MST group name) and pressing the Toggle Group Triggering button, the devices in the group are set to be part of the MST group with the name of the group node’s name. This option is available only if all readers in the group support master-slave triggering.

- **Clearing a Master-Slave group triggering**: By selecting an MST group node and clicking the Disable Group Triggering button, the MST group entries are removed from all devices in the group.

- **Setting the Master device**: Some trigger modes may require to explicitly specify the master device. This can be achieved by selecting a device in a master-slave group and clicking on the **Set Master Device** button. This function is also available in the case of trigger types that do not require a specified master device, so it can be stored in the custom-edited grouping and be displayed at a later time.

- **Misconfigured MST groups**: It is possible that the data regarding master-slave group triggering becomes different in the device from what was stored in SetupTool II. Warnings appearing in such cases help you identify these issues. The warning messages are the following:
  - **Incompatible trigger types**: If the devices in the MST group have incompatible trigger types, the node of the MST group has a warning sub-node that displays this information. This is an error.
• **Master device not specified:** The MST group may not require a master device, but some trigger modes do require it, so this message is only shown as a warning.

• **MST group name mismatch:** It is possible that the MST group name stored in the device is different from what is stored in your own grouping. This is considered to be a major issue, so it is also shown as an error.

• **MST info not available:** Discovering exact information about master-slave trigger settings cannot be done without at least a "minimalist" connection. Until the valid information is retrieved by pressing the Refresh button, this information entry is shown for the device.

**Note:**

Icons:

- error
- warning
- information
Image Playback

For using the information in this backstage page, it is not necessary that a reader be connected to the DataMan Setup Tool. This page lets you control what images are recorded and saved on the PC, it lets you view images that were transferred to the computer as set in Settings > Buffering & Transfer.

The images will be opened on the Playback tab:
Options

The **OptionsDialog** of the DataMan Setup Tool offers you to do settings in the application according to your preferences. On the **General** tab, you can set the way according to which the read string will be decoded. Here, you can also select the color scheme (Silver, Blue or Black) of Setup Tool itself, and you can also select a category (Layout, Communication, Language, Codepage or Data logging) which you want to reset to defaults.

On the **Data Logging** tab, you can set the folders into which result codes, decoded images, no-read images and reports are to be saved.
Set the folder into which the read images will be saved on the third tab of this window, **Buffering and Transfer**.
Help

When using the DataMan Setup Tool, a powerful help option helps you to find answers to your questions about the available options and settings.

Upon opening the DataMan Setup Tool, you will see a Help button towards the top right corner of the window. By clicking this, Setup Tool offers you the About option. Click on this button to view basic information on the Setup Tool version you currently use:

![About Window]

**Note:** This window is also available via the Home backstage by clicking About.

This option provides you with basic data about Setup Tool. However, you can also find information on the features and options provided in each tab, pane and document in Setup Tool.

Clicking the Help button on a backstage page opens the Q & A related to that backstage page. For example, you will see the following questions when clicking this button on the Reader Groups backstage page:

![Reader Groups Questions]

- What can the Reader Groups page be used for?
- How do I create a new custom group?
- How can I delete a custom group that I do not need anymore?
- What can I use the Export and Import function for?
Click on the little question mark icon in front of a question to see the relevant answer:

**Reader Groups Overview**

- **What can the Reader Groups page be used for?**

  Device grouping helps you manage a larger number of devices. The device list page offers built-in groups, and you can also specify your own custom groups. The available readers can be grouped on a custom basis and you can organize your readers in a custom tree. The list of already created custom groupings is shown on the left. When you select a custom group, it gets displayed on the right as a "preview".

  - How do I create a new custom group?
  - How can I delete a custom group that I do not need anymore?
  - What can I use the Export and Import function for?

Or click **Show All** to open all the answers to the questions appearing in the Q & A pane.

After connecting to a device, you can access the Q & A pane related to each document and option if you navigate to the View menu and click Q & A.
## Troubleshooting

### Image Acquisition

<table>
<thead>
<tr>
<th>Symptom</th>
<th>Place</th>
<th>Solution</th>
</tr>
</thead>
<tbody>
<tr>
<td>Image related properties cannot be changed.</td>
<td>Settings &gt; Light and Imager Settings</td>
<td>Wait until the device finishes acquiring images or decoding, and try again.</td>
</tr>
</tbody>
</table>

### Communication

<table>
<thead>
<tr>
<th>Symptom</th>
<th>Place</th>
<th>Solution</th>
</tr>
</thead>
<tbody>
<tr>
<td>Setup Tool communications are corrupted.</td>
<td>Connect Reader Maintenance</td>
<td>Check the firewall or antivirus application installed on your computer. These can potentially interfere with Setup Tool communications. These communication issues can be fixed by allowing communication on the appropriate ports.</td>
</tr>
<tr>
<td>The reader does not appear in the list of Discoverd Devices.</td>
<td>Connect Reader Maintenance</td>
<td>1. Check your Ethernet connection with the reader and click Refresh. 2. Scan the Enable DHCP code in the Reader Configuration Codes document available from the Start menu. This might allow the reader to acquire a suitable IP address from a DHCP server on your subnet. 3. If the reader still does not appear, you can use the Add Network Device option in Reader Maintenance. 4. You can also use the RS-232 connection to configure the reader with parameters that allow it to communicate over your Ethernet network.</td>
</tr>
</tbody>
</table>